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# PRODUCT DATASHEET

## SUPERTEK 7

### Product Details

Designed for: *Fixing steel to steel*  
 Head style: *Hexagonal*  
 Drive bit: *5/16" hexagonal*  
 Drill point: *Tek 7 spiral point*  
 Thread form: *Single, 24 threads per inch fine thread 'V' fluted*  
 Coating: *1000hr Evoshield®*  
 Shank material: *Carbon steel*  
 Material grade: *AISI C1022*  
 Recommended drill speed: *1500-2500 RPM*  
 Steel thickness: *3.5 – 18.5mm*



### SuperTek 7 Range – For Heavy Steel

Product Code	Size	Washer	Effective thread length	Drilling capacity
TSHW5.5-50-7	5.5x50mm	n/a	FULLY THREADED	3.5-18.5mm
TSBW5.5-50-7	5.5x50mm	16mmø bonded EPDM	FULLY THREADED	3.5-18.5mm
TSHW5.5-75-7	5.5x75mm	n/a	FULLY THREADED	3.5-18.5mm
TSHW5.5-100-7	5.5x100mm	n/a	FULLY THREADED	3.5-18.5mm
TSBWHT5.5-150-7	5.5x150mm	n/a	FULLY THREADED	3.5-18.5mm

### Technical Data

Hardness Rating (Vickers scale)			Ultimate Mechanical Performance		
Diameter	Surface Hardness	Core Hardness	Diameter	Tensile Strength	Shear Strength
5.5mm	372.0HV	580.0HV	5.5mm	13.9kN	10.3kN

Tek 7 range – Unfactored pull out values							
Diameter	Drill point	Steel Thickness					
		4.0mm	6.0mm	8.0mm	10.0mm	15.0mm	18.0mm
5.5mm	Tek 6	4.1kN	6.9kN	11.3kN	13.5kN	16.6kN	19.7kN

**NOTE:** The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).  
 Errors and Omissions Excepted.



# ABOUT OUR TESTING



7485

All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.

## Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	<b>ISO 6892-1: 2009</b> <i>"Metallic materials – tensile testing – Part 1: Method of test at room temperature".</i>
Ultimate Shear	<b>MIL-STD-1312-13</b> <i>"Military Standard: Fastener test method (Method 13) Double shear test".</i>
Pull Out (Withdrawal Force)	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>
Pull Over	<b>EN 14592: 2008</b> <i>"Timber structures. Dowel type fasteners. Requirements".</i>
Hardness	<b>ISO 650 7-1: 2005</b> <i>"Metallic materials – Vickers hardness test – Part 1: Test method".</i>
Corrosion Resistance	<b>EN ISO 9227: 2012</b> <i>"Corrosion tests in artificial atmospheres. Salt spray tests".</i>
Drilling Time Test	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>

### Laboratory Contact Details

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